

Date: Monday, 28/04/2008 8:13:23 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	OUTLET WELDMENT ASSEMBLY
Job Number :	38809		
Estimate Number :	11839		
P.O. Number :		Part Number :	D2319
This Issue :	28/04/2008	Drawing Number :	D2319 REV B
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	//	Drawing Revision :	B
Previous Run :		Material :	
Written By :		Due Date :	15/05/2008
Checked & Approved By :	JLD 08.4.28	Qty:	4 Um: Each
Comment :	Est: A 05.03.29 New Issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D22913	Heater Tube 4"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Heater Tube 4"

Qty	Part Number	Description	Batch
1	D22913	4" Heater Tube	31297

gone to standard

[Signature]

→ 2.0	D2288	Heater Support
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Heater Support

Pick:
 Qty Part Number Description Batch
 1 D2288 Heater Support 40554

[Signature]

3.0	D2293	Heater Tube 6"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Heater Tube 6"

Pick:
 Qty Part Number Description Batch
 1 D2293 6" Heater Tube 31185

8/7/17 (4)

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1
 Assemble and Weld as per Dwg D2319

AD 08-07-23 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____











QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: OUTLET WELDMENT ASSEMBLY	
Job Number: 38809		Part Number: D2319	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
5.0	QC9	VISUAL WELDING INSPECTION	
			
Comment: VISUAL WELDING INSPECTION		08/07/24 (4)	
6.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP		08/07/24 (4)	
7.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>87345</u>		08/07/24 (4)	
8.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE		08/07/25 JF	
Job Completion			
		mf 08-07-24	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



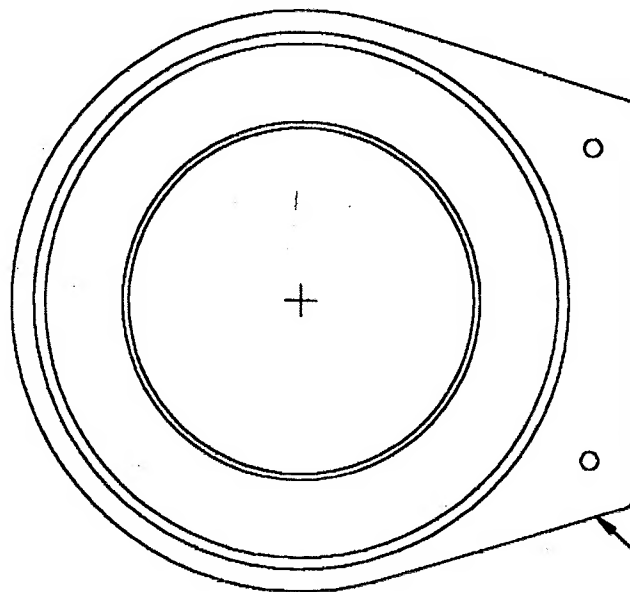
PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED [Signature]	D2319	REV. B SHEET 1 OF 2
DATE Jan. 10, 1995		TITLE OUTLET WELDMENT ASSEMBLY SCALE	
B	96:04:18	MODIFIED MASTER PARTS LIST	

QTY	Part No.	Description
X	D2319	OUTLET WELDMENT ASSEMBLY
1	D2291-3	4" RING
1	D2293	6" RING
1	D2288	END PLATE

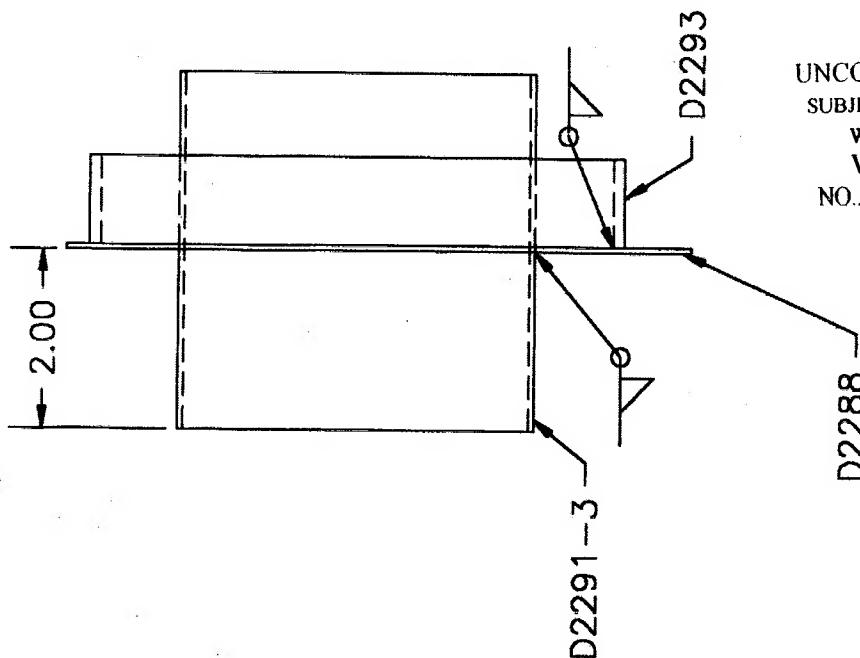
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NO. 38809



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CHECKED BW	APPROVED [Signature]	D2319	REV. B SHEET 2 OF 2
DATE Jan. 10, 1995		TITLE OUTLET WELDMENT ASSEMBLY SCALE	



D2288



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